

## Safety Data Sheet

acc. to OSHA HCS

Printing date 08/20/2015


Version No: 5

Reviewed on 08/20/2015

### 1 Identification

- **Product identifier**
- **Trade name:**  
**OCTAL PET**  
**GP01, GP02, WG02, RH01, RH02, RH03, SG04, HF01, HFR1**
- **CAS Number:**  
25038-59-9
- **EINECS Number:**  
Polymer
- **Application of the substance / the mixture** Raw material for the chemical industry
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
OCTAL SAOC FZC  
P.O. BOX 383 P.C. 217                      *Salalah Free Zone, Salalah*  
*Awqad, Sultanate of Oman*                *Sultanate of Oman*  
Tel.: +968 23 21 75 00  
Fax: +968 23 21 75 06  
Email: [info@octal.com](mailto:info@octal.com)  
[www.octal.com](http://www.octal.com)
- **Emergency telephone number:** Tel.: +968 23 21 75 00

### 2 Hazard(s) identification

- **Classification of the substance or mixture**  
*Combustible Dust May form combustible dust concentrations in air.*
  - **Additional information:**  
*May form combustible dust concentrations in air if converted or reduced to small particles during further processing, handling, or by other means.*
- 
- **Label elements**
  - **GHS label elements**  
*The substance is classified and labeled according to the Globally Harmonized System (GHS).*
  - **Hazard pictograms** Void
  - **Signal word** Warning
  - **Hazard statements**  
*May form combustible dust concentrations in air.*
  - **Classification system:**
  - **NFPA ratings (scale 0 - 4)**
- 

Health = 1  
Fire = 1  
Reactivity = 0
- **HMIS ratings (scale 0 - 4)**
- |            |   |
|------------|---|
| HEALTH     | 0 |
| FIRE       | 1 |
| REACTIVITY | 0 |

Health = 0  
Fire = 1  
Reactivity = 0
- **Other hazards**
  - **Results of PBT and vPvB assessment**
  - **PBT:** Not determined

(Contd. on page 2)

US

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**Trade name: OCTAL PET**· **vPvB:** Not determined

(Contd. of page 1)

**3 Composition/information on ingredients**

- **Chemical characterization: Substances**
- **CAS No. Description**  
25038-59-9 Polyethylene Terephthalate (PET)
- **Identification number(s)**
- **EC number:** Polymer

**4 First-aid measures**

- **Description of first aid measures**
- **General information:** Take affected persons out of danger area and lay down.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**  
Generally the product does not irritate the skin.  
After contact with the molten product, cool rapidly with cold water.  
Do not pull solidified product away from the skin.  
If skin irritation continues, consult a doctor.
- **After eye contact:**  
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.  
Remove contact lenses, if present and easy to do. Continue rinsing.
- **After swallowing:**  
Rinse out mouth and then drink plenty of water.  
If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

**5 Fire-fighting measures**

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray.  
Use fire fighting measures that suit the environment.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture**  
Formation of toxic gases is possible during heating or in case of fire.  
In case of fire, the following can be released:  
Carbon monoxide  
Carbon dioxide
- **Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.
- **Additional information**  
Cool endangered receptacles with water spray.  
Collect contaminated fire fighting water separately. It must not enter the sewage system.

-US-

(Contd. on page 3)

## Safety Data Sheet acc. to OSHA HCS

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(Contd. of page 2)

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Keep away from ignition sources.  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation.
- **Environmental precautions:** Do not allow product to reach sewage system or any water course.
- **Methods and material for containment and cleaning up:**  
Pick up mechanically.  
Ensure adequate ventilation.  
Dispose of the collected material according to regulations.
- **Reference to other sections** No dangerous substances are released.

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Prevent formation of dust.  
Any deposit of dust which cannot be avoided must be regularly removed.
- **Information about protection against explosions and fires:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.  
Dust can combine with air to form an explosive mixture.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store only in the original receptacle.
- **Information about storage in one common storage facility:**  
Do not store together with oxidizing and acidic materials.
- **Further information about storage conditions:**  
Store in cool, dry conditions in well sealed receptacles.  
Protect from heat and direct sunlight.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional Occupational Exposure Limit Values for possible hazards during processing:**  
PEL: 15\* 5\*\* mg/m<sup>3</sup>  
\* total dust \*\*respirable fraction  
REL: 10\* 5\*\* mg/m<sup>3</sup>  
\* total dust \*\*respirable fraction  
TLV: 10 mg/m<sup>3</sup>  
Dust Value
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Do not eat, drink, smoke or sniff while working.  
The usual precautionary measures for handling chemicals should be followed.
- **Breathing equipment:** Use suitable respiratory protective device in case of insufficient ventilation.

(Contd. on page 4)

**Safety Data Sheet**  
acc. to OSHA HCS

Printing date 08/20/2015

Version No: 5

Reviewed on 08/20/2015

**Trade name: OCTAL PET**

(Contd. of page 3)

**· Protection of hands:**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**· Material of gloves**

PVC gloves

Neoprene gloves

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

**· Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**· Eye protection:** Safety glasses

**· Body protection:** Protective work clothing

**9 Physical and chemical properties**

**· Information on basic physical and chemical properties**

**· General Information**

**· Appearance:**

<b>Form:</b>	Solid Granulate
<b>Color:</b>	Opaque Transparent
<b>· Odor:</b>	Odorless

**· Change in condition**

**Melting point/Melting range:** 245 - 260 °C (473 - 500 °F)

**Boiling point/Boiling range:** Not determined.

**· Flash point:** Not determined.

**· Flammability (solid, gaseous):** Product is not flammable.

**· Ignition temperature:** 500 °C (932 °F)

**· Decomposition temperature:** Not determined.

**· Auto igniting:** Not determined.

**· Danger of explosion:** Product does not present an explosion hazard.

**· Explosion limits:**

**Oxidizing properties** No

**· Density:**

**Bulk density at 20 °C (68 °F):** 860 - 880 kg/m<sup>3</sup>

**· Solubility in / Miscibility with**

**Water:** Insoluble.

**· Other information** No further relevant information available.

**10 Stability and reactivity**

**· Reactivity** No further relevant information available.

**· Chemical stability**

**· Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

(Contd. on page 5)

**Safety Data Sheet**  
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Version No: 5

Reviewed on 08/20/2015

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(Contd. of page 4)

- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**  
Acetaldehyde  
Ethylene

**11 Toxicological information**

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**  
The product is not subject to classification according to internally approved calculation methods for preparations.  
When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.
- **Carcinogenic categories**

· <b>IARC (International Agency for Research on Cancer)</b>	
9003-07-0	Polypropylene 3

- **NTP (National Toxicology Program)** Substance is not listed.
- **OSHA-Ca (Occupational Safety & Health Administration)** Substance is not listed.

**12 Ecological information**

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** Not readily biodegradable
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Not known to be hazardous to water.
- **Results of PBT and vPvB assessment**
- **PBT:** Not determined
- **vPvB:** Not determined
- **Other adverse effects** No further relevant information available.

**13 Disposal considerations**

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.

(Contd. on page 6)

**Safety Data Sheet**  
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Version No: 5

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(Contd. of page 5)

- **Uncleaned packagings**
- **Recommendation:** Disposal must be made according to official regulations.

**14 Transport information**

- **UN-Number**
- **DOT, ADR,RID,ADN, IMDG, IATA**      *Void*
- **UN proper shipping name**
- **DOT, ADR,RID,ADN, IMDG, IATA**      *Void*
- **Transport hazard class(es)**
- **DOT, ADR,RID,ADN, IMDG, IATA**
- **Class**      *Void*
- **Packing group**
- **DOT, ADR,RID,ADN, IMDG, IATA**      *Void*
- **Environmental hazards:**
- **Marine pollutant:**      *No*
- **Special precautions for user**      *Not applicable.*
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:**      *Not applicable.*
- **Transport/Additional information:**      *Not dangerous according to the above specifications.*
- **UN "Model Regulation":**      *Void*

**15 Regulatory information**

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**
- **Section 355 (extremely hazardous substances):** Substance is not listed.
- **Section 313 (Specific toxic chemical listings):** Substance is not listed.
- **TSCA (Toxic Substances Control Act):** Substance is listed.
- **Proposition 65**
- **Chemicals known to cause cancer:** Substance is not listed.
- **Chemicals known to cause reproductive toxicity for females:** Substance is not listed.
- **Chemicals known to cause reproductive toxicity for males:** Substance is not listed.
- **Chemicals known to cause developmental toxicity:** Substance is not listed.
- **Carcinogenicity categories**
- **EPA (Environmental Protection Agency)** Substance is not listed.
- **TLV (Threshold Limit Value established by ACGIH)** Substance is not listed.
- **NIOSH-Ca (National Institute for Occupational Safety and Health)** Substance is not listed.
- **Chemical Inventories:** EU - Polymer Exemption

**16 Other information**

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

(Contd. on page 7)

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**Trade name: OCTAL PET**

(Contd. of page 6)

**· Department issuing SDS:**

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Email: sds@chemservice-group.com

**· Date of preparation / last revision 08/20/2015 / 4****· Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)  
ICAO: International Civil Aviation Organisation  
REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals  
MARPOL: (from Marine Pollutant) International Convention for the Prevention of Marine Pollution from Ships  
IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk  
UN: United Nations (also UNO: United Nations Organization)  
NOEC: No Observed Effect Concentration  
OECD: Organisation for Economic Co-operation and Development  
ASTM: American Society for Testing and Materials  
WAF: Water Accommodated Fraction  
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
ACGIH: American Conference of Governmental Industrial Hygienists  
EINECS: European Inventory of Existing Commercial Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
NFPA: National Fire Protection Association (USA)  
HMIS: Hazardous Materials Identification System (USA)  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative

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